

TITLE ADJUSTMENT INTERCYLINDER DRAIN CLAMPS		E.M. NO. 12827		FILE CODE 111 -50
EFFECTIVE IMMEDIATELY				
PART NO. 38093	PART NAME CLAMP	DWG. NO. -	COPIES TO	NO.
USE OF E.M.		DISPOSITION OF STOCK		
GALVAGE		CHECK BLOCKS AFFECTED	NOT AFFECTED	AS NOTED
CONDESNON			USE TO IDENTIFY	
STOP ORDER/RELEASE		PARTS COMPLETED	REWORK	✓
NEW DRAWING			PARTS IN PROCESS	
REVISED DRAWING		TOOLING		
VARIATION		RAY NAT'L.		
OBSCLETE NOTICE		INTERCHANGEABILITY AFFECTED	STRENGTH AFFECTED	
USE AS NOTED	✓	YES	NO	
APPROVALS		Brewer ORIGINATED BY E. A. W. PROJ. ENGR. E. Jusak D.P. W. INSPECTION		CUSTOMER'S ORDER NO. - CUSTOMER RCAF TYPE AIRCRAFT EXPEDITER 3 AIRCRAFT REGISTRATION NO. ALL DATE 28 APR 55
		J. W. ... ENGINEERING CONTRACTS ASST.		SALES/CONT'S 1 R.C.A.F. 1 ESTIMATING 1 TEST FLIGHT 1 DVG. CHGNGE YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> DVG. CONT. 1

NOTE: PARTS, PARTICULARS AND SKETCH WHERE POSSIBLE

BECAUSE OF THE LACK OF TROUBLE EXPERIENCED BY FLIGHT SERVICE AND THE ADDITIONAL TIME REQUIRED,

ADJUSTMENT OF TIGHT CLAMPS, BECAUSE OF LACK OF AVAILABLE TRAVEL WITHOUT SUCH ADJUSTMENT, TO PREVENT LEAKS WILL NOT BE DONE ON THE A/C PRODUCTION LINE

THE ONLY TIMES AN ADJUSTMENT OF TIGHT CLAMPS WILL BE MADE ON THE LINE ARE WHEN LEAKS ARE FOUND ON ACCEPTANCE OR WHEN THE DRAINS ARE DISTURBED.